

Corrosion behaviors of ODS-FeCrAl exposed to oxygen-saturated lead-bismuth eutectic at 550 °C: Effects of grain boundary

Zhaoguang Zhu², Jibo Tan¹, Xinqiang Wu¹, Yongliang Sun²

¹CAS Key Laboratory of Nuclear Materials and Safety Assessment, Liaoning Key Laboratory for Safety and Assessment Technique of Nuclear Materials, Institute of Metal Research, Chinese Academy of Sciences, Shenyang 110016, PR China

²Suzhou Nuclear Power Research Institute, Materials Engineering Technology Center, Suzhou 215000, PR China

Abstract The corrosion of fuel cladding in high-temperature liquid lead-bismuth eutectic (LBE) is the key issue restricting the development of lead-cooled fast reactors. The long-term corrosion behaviors (0-8000 h) and damage mechanism of ODS-FeCrAl tube was investigated in oxygen-saturated liquid LBE at 550 °C. It was found that a double-layer oxide film mainly composed of Fe₃O₄ layer and Fe-Cr-Al spinel layer was formed on the surface of ODS-FeCrAl. The thickness of the oxide film first increased (0-500 h) and then tended to be stable (500-8000 h) with time, which was attributed to the formation of a continuous Al₂O₃ layer at the oxide/matrix interface at 500 h. In addition, different densities of grain boundary lead to different corrosion behaviors of ODS-FeCrAl. An oxide film with a thickness of about 100 nm, consisting of a Cr&Al-rich Fe-Cr-Al spinel layer and a continuous Al₂O₃ layer, was formed on the ODS-FeCrAl surface with a higher density of grain boundary. It is worth noting that there is a synergistic effect between grain boundary and active elements (Al and Cr). Grain boundaries provide fast diffusion channels for Cr and Al, accelerate the formation of Cr-rich and Al-rich spinel layers, thereby promoting the formation of Al₂O₃ layer. The higher grain boundary density are conducive to the formation of a compact protective oxide film on the surface of ODS-FeCrAl in a very short time, significantly improving the corrosion resistance of ODS-FeCrAl.

Keywords: ODS steel, liquid metal corrosion, high temperature oxidation, grain boundary